

ASME Y14.5-2009 VS ASME Y14.5M-1994 STANDARD COMPARISON CHART BY ALEX KRULIKOWSKI

Feature	Description	Y14.5-2009	Y14.5M-1994	Comments Y14.5-2009
Straightness	---	---	---	Revised symbols for straightness in both cylindrical and planar features. See related revision chart in Section 1.4.1.3.
Radius	⊙	⊙	⊙	Revised. Applies to planar features, cylindrical and conical planar features. Symbols: Rxx and RxxC (xxC=radius). (14.2.1)
Circularity	⊘	⊘	⊘	No change
Cylindricity	⊘	⊘	⊘	No change
Angularity	∠	∠	∠	Revised. Angularity symbol is applied to any circular profile including cylindrical and conical features (14.2.1.3)
Formal Parallelism	∥	∥	∥	No change
Formal Perpendicularity	⊥	⊥	⊥	No change
Formal Profile	⊖	⊖	⊖	Revised symbols. Symbols include the circular profile (CP), conical profile (CPC), cylindrical profile (CPL), and spherical profile (SP). Symbols include the circular profile (CP), conical profile (CPC), cylindrical profile (CPL), and spherical profile (SP). (14.2.1)
Formal Concentricity	⊕	⊕	⊕	No change
Formal Symmetry	⊖	⊖	⊖	No change
Formal Runout	⊘	⊘	⊘	Revised. The symbol defined by ASME Y14.37-2009 (R14.37) is used. The symbol defined by ASME Y14.37-2009 (R14.37) is used. (14.2.1)
Formal Line	—	—	—	Revised. Some changes identified in conformance with ISO 1101.
Formal Circular Runout	⊘	⊘	⊘	Revised. This symbol is a circular profile symbol. (14.2.1.3)
Formal Total Runout	⊘	⊘	⊘	No change
Formal Maximum Material Condition	Ⓜ	Ⓜ	Ⓜ	Revised. MFC applies to geometric tolerances, not to datum features (14.2.1)
Formal Maximum Material Requirement	Ⓜ	Ⓜ	Ⓜ	Revised. MFC applies to geometric tolerances, not to datum features (14.2.1)

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ASME Y14.5-2009 and ASME Y14.5M-1994 Comparison				
REV	DESCRIPTION	Y14.5-2009	Y14.5M-1994	COMMENTS Y14.5-2009
NEW	Straightness	—	—	Feature applies to this parameter in both standards and only not defined in both standards (ASME Y14.5-2009)
	Surface	☞	☞	Revised: Applies to external surfaces, cylindrical and non-cylindrical surfaces (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Convexity	☐	☐	No change
	Cylindricity	☞	☞	No change
REVISIONS	Angularity	☞	☞	Revised: Angularity tolerance is applied to any specified angle, including 90° (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Perpendicularity	⊥	⊥	No change
REVISIONS	Parallelism	☞	☞	No change
	Position	⊕	⊕	Revised: Revised: Feature includes without datum (ASME Y14.5-2009) (ASME Y14.5M-1994) (ASME Y14.5M-1994)
	Concentricity	⊙	⊙	No change
REVISED	Symmetry	☐	☐	No change
	Surface	☞	☞	Revisions: This profile defined by CMM (ASME Y14.5-2009) (ASME Y14.5M-1994) (ASME Y14.5M-1994)
	Line	☞	☞	Revisions: Some changes identified in profile of a feature apply
REVISED	Circle	☞	☞	Revised: This applies to a circular segment feature (ASME Y14.5-2009)
	Line	☞	☞	No change
REVISIONS	Maximum Material Condition	Ⓜ	Ⓜ	Revised: MMC applies to geometric tolerance relationships and to feature control frames (ASME Y14.5-2009)
	Least Material Condition	Ⓛ	Ⓛ	New: LMC applies to surface and feature of size (ASME Y14.5-2009) (ASME Y14.5M-1994)
REVISED	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
	Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)
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Feature Control Frame	☞	☞	Revised: Feature control frame symbols for surface texture (ASME Y14.5-2009) (ASME Y14.5M-1994)	

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